



# METALFORMING CHEMICALS



**FLUID360™ SOLUTIONS**  
PRODUCTS AND SOLUTIONS FOR INDUSTRIAL MANUFACTURING

# PROTECT YOUR PRODUCTION. GO BEYOND.



## FLUID360™ SOLUTIONS

The industry's most comprehensive fluid products and services delivering 360° of metalworking protection, safety and speed to production, tooling, people, metals and work environments, since 1968.

## ASHBURN CHEMICAL

Ashburn Chemical is the industry leader in delivering metalworking fluid products and services to protect equipment, people, production quality and working environments.

Create a production advantage, grow customer and operator satisfaction and loyalty, easily maintain environmental quality and operate smarter than ever before.

**CUT:** Protect production and product quality with advanced coolants, metal forming fluids, straight cutting oils and tapping and drilling fluids that meet the most stringent environmental requirements.

**CLEAN:** Optimize cleaning and degreasing of parts, machine tools, equipment and working environments.

**PROTECT:** Protect metal products with rust preventatives, penetrating oils and lubricants to preserve utility and value.

## 360° OF PRODUCTION PROTECTION. PERIOD.

Metal Cutting Fluids  
Metal Forming Fluids



Cleaners and  
Degreasers



Rust Preventatives  
and Lubricants





# METAL FORMING FLUIDS

## ASHBURN DEEP DRAW WATER SOLUBLE OIL

- Superior EP and lubricity additives • Good rust protection
- Stable emulsion
- Increases die life
- Reduced frictional wear and welding

PART NO.	SIZE	CASE QTY
E-2463-14	1 Gallon	4
E-2464-05	5 Gallon Pail	1
E-2465-55	55 Gallon Drum	1

## VANISHING OIL ML EVAPORATIVE OIL

- Excellent EP and lubricity additives • No residue
- Ideal for drawing and stamping light gauge material
- Non-reactive to metals
- Excellent lubrication
- Works on ferrous and nonferrous materials

PART NO.	SIZE	CASE QTY
E-7521-14	1 Gallon	4
E-7522-05	5 Gallon Pail	1
E-7523-55	55 Gallon Drum	1

## VANISHING OIL QD EVAPORATIVE OIL

- Quick drying • No residue • Non-reactive to metals
- Excellent lubrication
- Ideal for drawing and stamping light gauge material

PART NO.	SIZE	CASE QTY
E-7530-14	1 Gallon	4
E-7530-05	5 Gallon Pail	1
E-7530-55	55 Gallon Drum	1

## DS 2600 WATER SOLUBLE OIL

- Superior lubricity and EP properties • Good rust protection
- Stable emulsion • Improves finish
- Increases die life
- Reduced frictional wear and welding

PART NO.	SIZE	CASE QTY
E-2600-05	5 Gallon Pail	1
E-2600-55	55 Gallon Drum	1

## DS 2475 MEDIUM VISCOSITY OIL

- Improves finish • Excellent die life
- Reduces frictional wear and welding
- Residual coating can be welded through

PART NO.	SIZE	CASE QTY
E-2475-05	5 Gallon Pail	1
E-2475-55	55 Gallon Drum	1
E-2475-257	275 Gallon Tote	1

## ASHBURN DS 2400 LIGHT VISCOSITY OIL

- Drawing oil fortified with extreme pressure additives to be used in a wide range of applications and severity
- Good rust protection • Superior EP and lubricity additives
- Increases die life • Light viscosity • Improves finish
- Reduces frictional wear and welding

PART NO.	SIZE	CASE QTY
E-2400-05	5 Gallon Pail	1
E-2400-55	55 Gallon Drum	1

## ASHBURN DS 2470 MEDIUM VISCOSITY OIL

- Heavy duty drawing and stamping oil designed to be used in a wide range of applications and severity
- Does not contain phosphorous • Good rust protection
- Superior EP and lubricity additives
- Excellent die life
- Improves finish
- Reduced frictional wear and welding

PART NO.	SIZE	CASE QTY
E-2470-05	5 Gallon Pail	1
E-2470-55	55 Gallon Drum	1

## ASHBURN DS 6000 PLUS SYNTHETIC FLUID

- Synthetic drawing and stamping fluid for a wide range of applications
- Can be used straight or diluted with water

PART NO.	SIZE	CASE QTY
E-2661-05	5 Gallon Pail	1
E-2661-55	55 Gallon Drum	1

## DS 2480 HEAVY VISCOSITY OIL

- Superior EP and lubricity additives • Improves finish
- Excellent tool and die life • Does not contain silicone
- Reduces frictional wear and welding
- Does not contain phosphorous or sulfur

PART NO.	SIZE	CASE QTY
E-2480-14	1 Gallon	4
E-2480-05	5 Gallon Pail	1
E-2480-55	55 Gallon Drum	1
E-2480-275	275 Gallon Tote	1

## DS 2485 HEAVY VISCOSITY OIL

- Superior EP and lubricity properties
- Excellent tool and die life
- Does not contain silicone
- Reduced frictional wear and welding

PART NO.	SIZE	CASE QTY
E-2485-14	1 Gallon	4
E-2485-05	5 Gallon Pail	1
E-2485-55	55 Gallon Drum	1
E-2485-275	275 Gallon Tote	1

**PROTECT YOUR PRODUCTION.**  
**GO BEYOND.**



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