



# MIKE-O-THREAD SM-180

## FEATURES & BENEFITS

- Superior EP and lubricity additives
- Medium viscosity
- Excellent swarf removal
- Excellent finish
- Extends tool life and wheel life
- Chlorine free
- Superior anti-mist properties
- Superior rust protection

## PRODUCT DESCRIPTION

**MIKE-O-THREAD SM-180** is a premium quality, transparent, light colored, heavy duty, chlorine free cutting oil. Formulated with highly refined base stocks and inactive sulfur, this product offers excellent anti-weld properties and forms effective boundary lubrication which reduces heat and extends tool life. The additive system also provides anti-misting properties along with good surface finish on the work piece.

Excellent for use in screw machines and threading applications. Use for milling, turning, drilling, grinding and other operations.

## TYPICAL ANALYSIS

WEIGHT: ..... 7.6 LB/ GL.  
 FLASH POINT:..... >300° F (COC Method)  
 VISCOSITY: ..... 180 SUS @ 100° F  
 APPEARANCE: .....Transparent, Light Colored Oil

## PACKAGING

E-3630-05	5 Gallon
E-3630-55	55 Gallon
E-3630-275	275 Gallon