



DS 2480

FEATURES & BENEFITS

- Superior EP and lubricity additives
- Improves finish
- Excellent tool and die life
- Reduces frictional wear and welding
- Does not contain silicone
- Does not contain phosphorous or sulfur

PRODUCT DESCRIPTION

DS 2480 is an extremely heavy duty drawing and stamping oil designed to be used in a wide range of applications and severity. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties. It is fortified with extreme pressure additives to provide exceptional anti-weld and anti-wear properties resulting in long tool and die life.

Works well in drawing, stamping, punching, piercing, bending, forming, fine blanking and extruding operations.

APPLICATION

DS 2480 may be applied by brushing, dipping, spraying, rolling, or other convenient methods. Product is used as is. Do not dilute.

TYPICAL ANALYSIS

APPEARANCE:..... Amber Oil, Heavy Viscosity
 SPECIFIC GRAVITY: 1.108
 FLASH POINT:..... 415°F (PMCC METHOD)
 SOLUBILITY IN WATER:..... Nil
 VISCOSITY:>960 SUS @ 100°F
 SULFUR:None
 CHLORINE: <50%
 SILICONE:None
 PHOSPHOROUS:None

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-2480-14	1 Gallon (4/Case)
E-2480-05	5 Gal Pail
E-2480-55	55 Gal Drum
E-2480-275	275 Gal Tote