



# DS 2475

## FEATURES & BENEFITS

- Improves finish
- Excellent die life
- Reduces frictional wear and welding
- Residual coating can be welded through

## PRODUCT DESCRIPTION

**DS 2475** is a heavy duty drawing and stamping oil designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties.

## APPLICATION

**DS 2475** can be used straight, or depending on the severity of the application, diluted with a solvent such as mineral spirits. The product can be applied by brushing, dipping, spraying, rolling, or other convenient methods.

## TYPICAL ANALYSIS

APPEARANCE: ..... Transparent Yellow  
 WEIGHT: ..... 7.93 LB/GL  
 SPECIFIC GRAVITY: ..... 0.950  
 VISCOSITY: ..... 566 SUS  
 PHOSPHOROUS: ..... YES  
 SULFUR: ..... NO  
 CHLORINE: ..... NO

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

E-2475-05      5 Gallon  
 E-2475-55      55 Gallon  
 E-2475-275    275 Gallon