



PUNCHING FLUID HD

FEATURES & BENEFITS

- Heavy viscosity
- Excellent die life
- Superior lubricity and EP properties

PRODUCT DESCRIPTION

PUNCHING FLUID HD is an extremely heavy-duty, punching oil designed to be used in a wide range of applications and severity including punching, drawing and stamping. This heavy-viscosity product has excellent adherence and anti-wipe properties. It will perform on both ferrous and nonferrous metals.

APPLICATION

Punching Fluid HD can be used straight, or depending on the severity of the application, diluted with a solvent such as mineral spirits. This product may be applied by brushing, dipping, rolling, or other convenient methods.

TYPICAL ANALYSIS

APPEARANCE:Thick Light Yellow Oil
 FLASH POINT: 400°F (PMCC Method)
 WEIGHT: 8.72 LB/GL
 VISCOSITY:600 SUS @100°F

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-2472-05	5 Gallon
E-2472-55	55 Gallon
E-2472-275	275 Gallon