



DS 2470

FEATURES & BENEFITS

- Medium viscosity
- Superior EP and lubricity additives
- Good rust protection
- Improves finish
- Excellent die life
- Reduces frictional wear and welding
- Residual coating can be welded through
- Does not contain phosphorous

PRODUCT DESCRIPTION

DS 2470 is an extremely heavy duty drawing and stamping oil designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. This product has excellent adherence and anti-wipe properties.

APPLICATION

DS 2470 can be used straight, or depending on the severity of the application, diluted with a solvent such as mineral spirits. The product can be applied by brushing, dipping, spraying, rolling, or other convenient methods.

TYPICAL ANALYSIS

APPEARANCE:..... Amber Oil
 WEIGHT: 8.0 LB/GL
 FLASH POINT:..... > 335°F (COC METHOD)
 VISCOSITY:275 SUS @ 100°F
 SULFUR: ,5%
 CHLORINE: <10%
 PHOSPHOROUS:NONE

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-2470-05 5 Gallon
 E-2470-55 55 Gallon