



DEEP DRAW

FEATURES & BENEFITS

- Superior EP and Lubricity Additives
- Good Rust Protection
- Stable Emulsion
- Reduced Frictional Wear & Welding
- Improved Finish
- Excellent Die Life

PRODUCT DESCRIPTION

ASHBURN DEEP DRAW is a heavy-duty, water soluble drawing compound designed to be used in a wide range of applications and severities. It will perform on both ferrous and nonferrous materials. Due to the quality of raw materials, this product can handle a tremendous range of drawing and stamping applications.

TYPICAL ANALYSIS

APPEARANCE: Dark Oil
 FLASH POINT: >300°F (TCC METHOD)
 WEIGHT: 8.5 LB/GL.
 SULFUR: None
 CHLORINE: <7%
 PHOSPHOROUS: None

APPLICATION

ASHBURN DEEP DRAW can be used straight, or depending on the severity of the application, diluted as much as 10:1 with water.

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-2463-14	1 Gallon (4/case)
E-2464-05	5 Gallon
E-2465-55	55 Gallon