

DS 2400



FEATURES & BENEFITS

- Light viscosity
- Superior EP and lubricity additives
- Good rust protection
- Improves finish
- Increases die life
- Reduces frictional wear and welding

PRODUCT DESCRIPTION

DS 2400 is a drawing oil fortified with extreme pressure additives. It is designed to be used in a wide range of applications and severities. It's light viscosity allows it to flow easily. It will perform on both ferrous and nonferrous materials. This product can handle a tremendous range of applications including deep drawing, stamping, punching, bending and forming.

APPLICATION

Product should be used undiluted. The product can be applied by flooding, immersion, spraying, brushing or roll coating.

TYPICAL ANALYSIS

APPEARANCE: Amber Oil
 WEIGHT: 7.8 LB/GL
 FLASH POINT: > 142°F (TCC METHOD)
 ODOR: Slight Solvent
 VISCOSITY: 70 SUS @ 100°F
 SULFUR: NONE
 CHLORINE: <15%
 PHOSPHOROUS: NONE

NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

PACKAGING

E-2400-05 5 Gallon
 E-2400-55 55 Gallon