



# ASHBURN 3200 RI

## RUST INHIBITOR

### PRODUCT DESCRIPTION

**ASHBURN 3200 RI** is a heavy-duty, multi-purpose, synthetic, water-soluble rust and corrosion preventative designed for in-process protection of ferrous and nonferrous materials. This product will provide up to 9 months of indoor rust protection. Leaves a soft, non-tacky residue.

Ashburn 3200 RI can be used in circulating coolant systems to prevent rust from occurring on machine tool surfaces and machined parts.

Plasma Arc Water Table Fluid. Ashburn 3200 RI is an excellent fluid for use in CNC plasma cutter water tables. Prevents rust and corrosion on water table surfaces and on parts. Also prevents bacterial growth to provide long-term tank life.

### TYPICAL ANALYSIS

FORM:..... Liquid  
 COLOR: ..... Clear Yellow  
 ODOR:.....Mild Glycol  
 pH @ 5% CONC: .....8.2  
 SPECIFIC GRAVITY: .....1.08  
 RESIDUE:.....Fluid

### DILUTION RATION

In Coolant System  
 Dilute with 20 parts of water to 1 part of 3200 RI.  
 Adjust to reach desired objectives.

For Rust Protection and Parts Washing Systems  
 The 3200 RI can be applied by dipping, spraying, or flooding.  
 Use straight or dilute the product 10:1 with water for heavy-duty applications, 15:1 - 25:1 for moderate applications, and 30:1 - 50:1 for light duty applications

For Tank Side Addition to Improve Rust Protection  
 Start with 1-2 gallons of 3200 RI per 100 gallons in tank.  
 (This will give you a 1.0% - 2.0% addition). Repeat as needed.

In Plasma Arc Water Table Dilute with 20 parts water to 1 part of 3200RI.

### PACKAGING

B-3200-14 1 Gallon (4/Case)  
 B-3200-05 5 Gallon  
 B-3200-55 55 Gallon



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