

# Mike-O-Lube 610

## Features & Benefits

- Works Well on Aluminum
- Excellent Lubricity
- Heavy-Duty Applications
- Non-Staining During Post Heat Treating of Nonferrous Metals
- Non-Chlorinated EP Additives
- Low Vapor Pressure & Non-Objectionable Odor

## Heavy-Duty Non-Staining EP Cutting Lubricant

### PRODUCT DESCRIPTION

**Mike-O-Lube 610** is a heavy-duty fluid fortified with extreme pressure additives for use on difficult machining of nonferrous materials including aluminum and titanium. This product provides excellent lubrication. **Mike-O-Lube 610** significantly increases tool and die life and greatly reduces wear. Use for high-speed cutting, tapping, drilling, reaming, sawing, drawing and stamping of nonferrous metals. It will not stain during post heat treating of nonferrous metals, however, always test on scrap parts first.

**Mike-O-Lube 610** does not contain nitrates, chlorine, sulfur, phenols, molybdenum compounds or graphite. It contains no solvent and is considered a low VOC lubricant. Its performance, pleasant metalworking environment and operator acceptance are beneficial over flood coolant systems.

### APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

### TYPICAL ANALYSIS

APPEARANCE: .....Blue Viscous Fluid  
 ACTIVE SULFUR: .....None  
 TOTAL CHLORINE:.....None  
 SILICONES: .....None  
 MINERAL OIL:.....None  
 WATER SOLUBILITY:.....Insoluble

## PACKAGING

E-0610-01 1 Gallon (4/Case)  
 E-0610-05 5 Gallon

## NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metal working fluid additives.



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