



WAY OIL 68 & 220

FEATURES & BENEFITS

- Non-detergent
- Does not emulsify with the machine coolants
- Excellent metal wetting and adhesiveness
- Superior lubrication and EP characteristics
- Eliminates chatter and scoring
- Way Oil 68 meets ASIE Standard W-315
- Way Oil 220 meets ASIE Standard W-1000

PRODUCT DESCRIPTION

ASHBURN WAY OIL lubricant comes in two viscosities.

Way Oil 68 is recommended when a medium weight slideway lubricant is required.

Way Oil 220 is recommended when a heavy viscosity slideway lubricant is required.

Ashburn Way Oils contain special non-corrosive additives which protect and lubricate the machine tool ways and eliminate the occurrence of stickslip.

TYPICAL ANALYSIS

	WAY OIL 68	WAY OIL 220
GRAVITY, API:.....	27.6	24.6
POUNDS PER GALLON:.....	7.4	7.6
FLASH POINT (°F):.....	360	410
VISCOSITY, CST at 40°C:.....	61.2 - 74.8	198 - 242
VISCOSITY, SUS at 100°F:.....	348	1168
POUR POINT (°F):.....	0	0
STICK-SLIP COEFFICIENT RATIO, MAX (2):.....	0.8	0.8
ISO VG NUMBER.....	68	220

PACKAGING

Way Oil 68

- F-8004-14 1 Gallon
- F-8005-05 5 Gal Pail
- F-8006-55 55 Gal Drum
- F-8006-275 275 Gal Tote

Way Oil 220

- F-8007-14 1 Gallon
- F-8008-05 5 Gal Pail
- F-8009-55 55 Gal Drum
- F-8009-275 275 Gal Tote